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GENERAL NOTES:

1. FULL P/N IS DNA-CBL-1315-x, WHERE x IS LENGTH OF CABLE IN FEET (STANDARD LENGTH IS 3ft).

2. CRIMP CONTACTS ONTO WIRES USING CRIMPER M22520/2-09.

3. APPLY APPROPRIATE LOCTITE PRIMER TO BACKSHELL AND ALLOW DRYING. APPLY LOCTITE 262 TO BACKSHELL AND SECURE TO CONNECTOR.

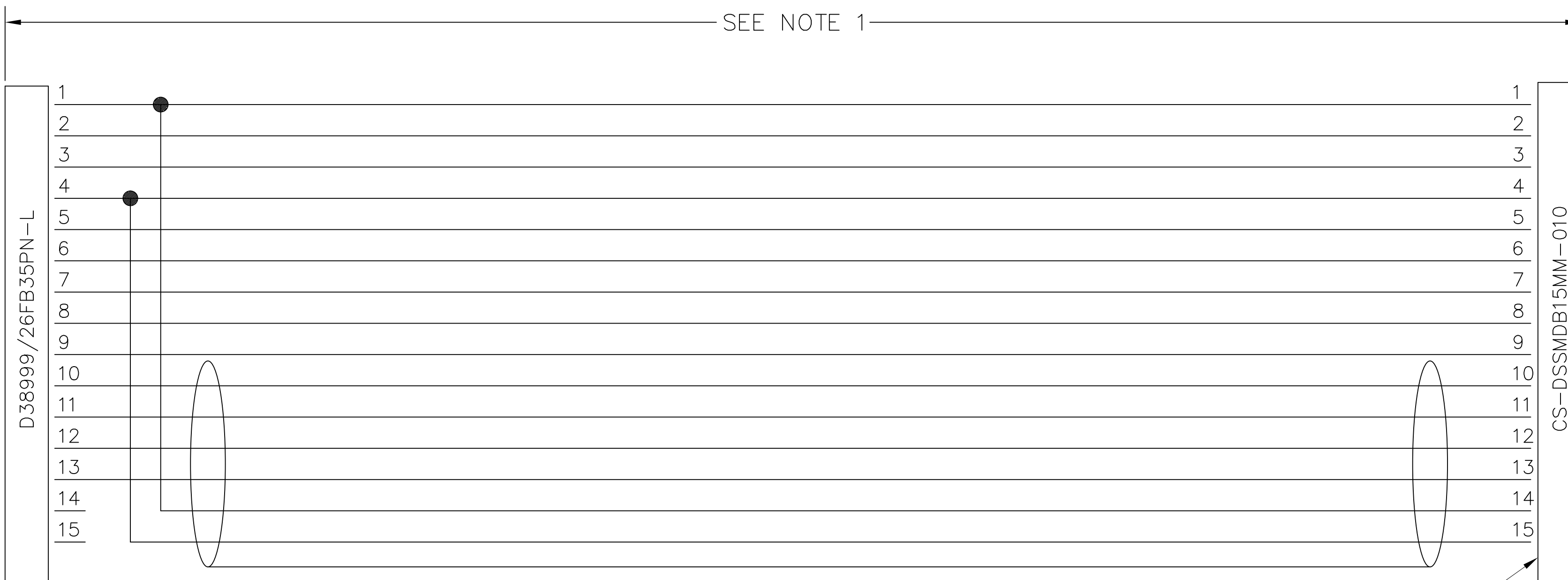
4. FILL BACKSHELL PRIOR TO OVERMOLD WITH DP100 EPOXY.

5. ALL CONNECTORS SHOULD BE OVERMOLDED, PREFERRED COLOR OF THE CABLE AND CONNECTORS - BLACK.

6. OVERMOLD J1 CONNECTOR ASSEMBLY WITH HENKEL MACROMELT OM678 - BLACK.

7. POSITION LABEL (BRADY THT-9) 2" FROM END OF OVERMOLD ON 38999 END OF ASSEMBLY. LABEL TO INCLUDE: LINE 1 - PART NUMBER INCLUDING LENGTH, LINE 2 - CURRENT REVISION.

REVISION HISTORY		
REV	DESCRIPTION	DATE
-	INITIAL RELEASE	11/20/13



2 SEE NOTE 6
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UEI APPROVED BY
PURCHASING/ENGINEERING:
DATE:

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	QTY REQ'D
4	M39029/58-360	22D PIN SER 1 & 2	14
3	POTTING SHELL # 11	Potting shell sz11 Nickel	1
2	D38999/26FB35PN-L	Nickel plug, sz11	1
1	CS-DSSMDB15MM-010	15-Pin (DB15) cable 10ft M/M	1

PARTS LIST			
APPROVALS	DATE	United Electronic Industries, Inc. TITLE 13-PIN 38999 PLUG DB-15 PLUG CABLE	
DRAWN BY:			
APPROVED BY:			
SIZE C	CAGE CODE OC264	DWG NO. CT-DNA-CBL-1315-X	REV -
SCALE N/A	SHEET		1 of 1

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